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Technical Data Sheet

TDS AMPRO PPH12MINAT

Product: PP 12 MI HOMOPOLYMER NATURAL PELL

TDS AMPRO PPH12MINAT is polypropylene designed for such applications as compounding, closures, containers, miscellaneous consumer products. It is characterized by easy mold flow, excellent physical property balance and finished product dimensional stability.

PROPERTIES	METHOD	VALUE
Melt Flow Rate, I2 @ 230°C	ASTM D1238	12 g/10 Min
Density	ASTM D792	0.900 g/cm3
Ash Content	ASTM 3451-1	0-1.0
Crystallization Point °C	ASTM 3418	150-166
Tensile Strength at Yield (50 mm/min)	ASTM D638	40.0 Mpa
Titanium Dioxide Content %	ASTM D5576-00	0-0.3
Metal Content %	APNA QLT-55	0-0.050
Moisture %	ASTM D6980	0.001-0.100
Flexural Modulus (1.3 mm/min), 1% Secant	ASTM D790	239,000 PSI
Polyethylene Content	ASTM D5576-00	0 - 0.050
Charpy Impact Strength @ 73°F	ASTM D256	0.8 ft-lb/in
Heat Deflection Temperature @ 66 psi	ASTM D648	120 °C

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