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May 5 2022 Material Data Sheet

PP Blk 20M Homo Repro

| Property | Test Method | English | SI |
|--|-------------|----------|------------|
| Melt Flow Rate @ 230°C | ASTM D1238 | g/10min | 18 - 22 |
| Density | ASTM D792 | g/cc | 0.91-0.93 |
| Tensile Strength at Yield (50 mm/min) | ASTM D638 | psi | 4500 -4750 |
| Elongation at Yield (50 mm/min) | ASTM D638 | % | N/A% |
| Flexural Modulus (1.3 mm/min), 1% Secant | ASTM D790 | psi | 178 – 185K |
| Notched Izod Impact Strength @ 73°F | ASTM D256 | ftIbs/in | 0.5 – 0.8 |
| Heat Deflection Temperature @ 66psi | ASTM D648 | 255 °F | N/A °C |

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Laboratory Department